

CELL :- A226 DC    CELL NAME:- Drum Change    MACHINE / STAGE -VMC    OPERATION :- Drilling

**KAIZEN THEME** –To avoid A226 collar damage .

**IDEA** :- Fixture design to be changed to avoid collar damage .

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:**

<b>BENCHMARK</b>	6 Nos
<b>TARGET</b>	0No.
<b>KAIZEN START</b>	17.07.2015
<b>TARGET DATE</b>	25.08.2015
<b>KAIZEN FINISH</b>	

**PROBLEM / PRESENT STATUS** –A226 collar damage .

- 1) Fixture design changed as fixture V shape position to be change from above collar to below collar
- 2) Training given to operator .
- 3)Hydraulic power pack to be install.

**TEAM MEMBERS :-**  
Someshwar ,Vasudev Ravool  
Ganesh Padwalkar ,vijay walunj,



**BEFORE**



**AFTER**

- BENEFITS :-**
1. Prevent Re-occurrence Defect.
  2. Reduce COPQ.

**WHY - WHY ANALYSIS :-**  
**Why 1** – A226 collar damage .  
**Why 2** – During loading & unloading fixture v shape dash to collar .( AMS M/C – Dia 4 x6 mm operation )  
**Why3** - Part hold above Collar area .  
**Why4** - Weak fixture design .

**RESULT :-**

Currently training given to operator . Work instruction displayed on line .

**KAIZEN SUSTENANCE**

**ROOT CAUSE**-Weak fixture design .

**WHAT TO DO-** Check point to be added in sustenance check sheet .

**HOW TO DO:** Audit

**FREQUENCY :** Alternate day

**REGISTRATION NO. & DATE:- .17.07.2015**

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**REGISTERED BY :- Ganesh Padwalkar**

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

**MANAGER’S SIGN :- Sunil kinkar**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-			NA	